

REPRINT

Work Order ID 53789

December 2, 2009 7:29:35 AM



Item ID: D3219-1

Revision ID: A

Item Name: Plate

Start Date: 11/18/09 Start Qty: 80.00

Required Date: 11/25/09 Req'd Qty: 80.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals: Process Plan: *✓*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3219

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

I-Cut as per Dwg D3219

Dwg Rev: *A*

Prog Rev: *A*

13 9-12-2

(134)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

13 9-12-2

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

27 509/12/02

center
(134)

φ

Work Order ID 53789

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Page 2

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Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo

I-Deburr if necessary.

0.00

0.00

1/2 09.12.03

134

φ

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

2) 09.12.03

counts

(x134)

f

150



Packaging

Packaging

Identify as per dwg & Stock Location: *WPA*

Memo

0.00

0.00

1/2 09.12.03

134

φ

Work Order ID 53789

December 2, 2009 7:29:36 AM



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Item ID: D3219-1

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Item Name: Plate

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Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/12/07

W 09.12.03

Picklist Print

December 2, 2009 7:29:34 AM

Page 1

Work Order ID: 53789

Parent Item: D3219-1RevA

Parent Item Name: Plate

Comments:

Start Date: 11/18/09

Required Date: 11/25/09

Start Qty: 80.00

Required Qty: 80.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	89.9823	8.1179			



6061-T6 .125 Sheet



489-12-2

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	89.9823	
110062	1.85	
111642	19.592	
112476	32	
112567	36.5403	

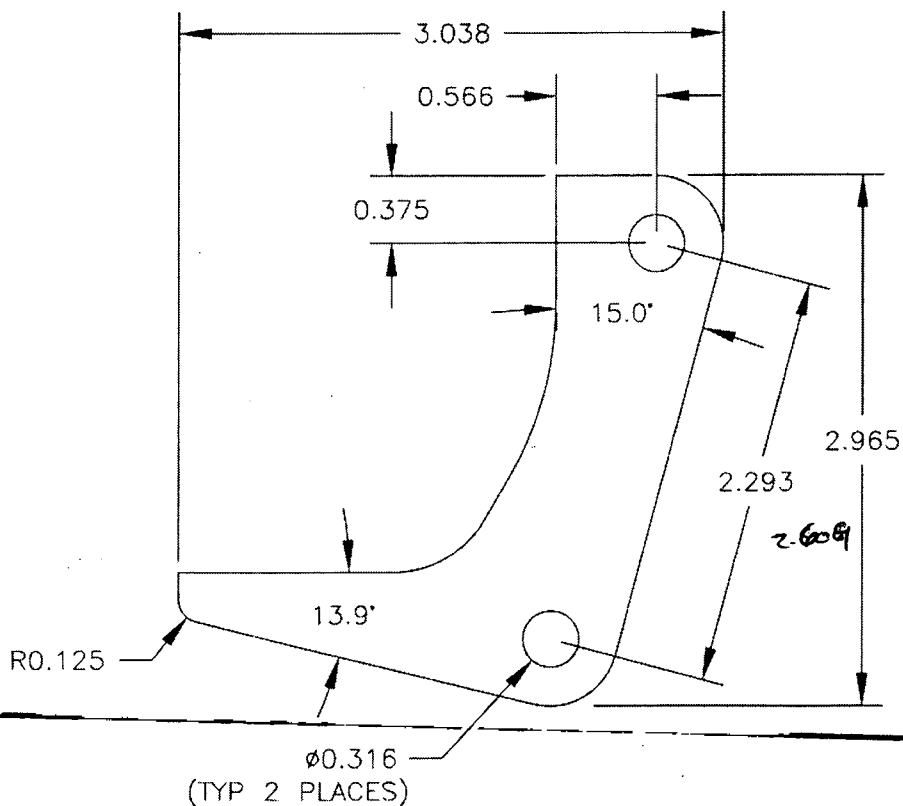
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3219	REV. A SHEET 1 OF 1
DATE 03.10.10	TITLE PLATE		SCALE 1:1
A	03.10.10	NEW ISSUE	

RELEASED
04.01.05

WLO 53784



D3219-1 PLATE

- 1) MACHINE PER DWG FILE "D3219-1.SLDPRT"
- 2) MATERIAL: 6061-T6, 0.125 THICK (QQ-A-250/11)
(REF DART SPEC M6061T6S.125)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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